

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : EPO-TEK® H81A PART A

1.2. Recommended use and restrictions on use

Recommended use : Adhesives
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.3. Supplier

Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821, 01821
USA
T 978-667-3805 - F 978-663-9782
www.epotek.com

1.4. Emergency telephone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction
Hazardous to the aquatic environment – Chronic Hazard Category 3	H412	Harmful to aquatic life with long lasting effects

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H412 - Harmful to aquatic life with long lasting effects

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P273 - Avoid release to the environment.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.

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P363 - Wash contaminated clothing before reuse.

P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy phenol novolac resin	CAS-No.: 9003-36-5	10 – 30	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411

Comments : Components not listed are either non-hazardous or are below reportable limits.

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact : Rinse eyes with water as a precaution.

First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

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according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapors/spray.
Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

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8.3. Individual protection measures/Personal protective equipment

Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: brown
Odor	: Mild odor
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

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SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified

Epoxy phenol novolac resin (9003-36-5)

NOAEL (oral,rat,90 days)	≈ 250 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
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Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.

Epoxy phenol novolac resin (9003-36-5)

LC50 - Fish [1]	1.9 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Brachydanio rerio, Semi-static system, Fresh water, Weight of evidence)
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Epoxy phenol novolac resin (9003-36-5)	
EC50 - Crustacea [1]	3.5 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Weight of evidence, GLP)
LC50 - Fish [2]	1000 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

Epoxy phenol novolac resin (9003-36-5)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Epoxy phenol novolac resin (9003-36-5)	
Partition coefficient n-octanol/water (Log Pow)	2.7 – 3.6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

12.4. Mobility in soil

Epoxy phenol novolac resin (9003-36-5)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.65 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)
Ecology - soil	Low potential for mobility in soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable
Proper Shipping Name (TDG) : Not applicable
Proper Shipping Name (IMDG) : Not applicable
Proper Shipping Name (IATA) : Not applicable

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14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : Not applicable

TDG

Transport hazard class(es) (TDG) : Not applicable

IMDG

Transport hazard class(es) (IMDG) : Not applicable

IATA

Transport hazard class(es) (IATA) : Not applicable

14.4. Packing group

Packing group (DOT) : Not applicable

Packing group (TDG) : Not applicable

Packing group (IMDG) : Not applicable

Packing group (IATA) : Not applicable

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT

No data available

TDG

No data available

IMDG

No data available

IATA

No data available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Epoxy phenol novolac resin (9003-36-5)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

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National regulations

Epoxy phenol novolac resin (9003-36-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of H-phrases

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : EPO-TEK® H81A PART B

1.2. Recommended use and restrictions on use

Recommended use : Adhesives
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.3. Supplier

Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821, 01821
USA
T 978-667-3805 - F 978-663-9782
www.epotek.com

1.4. Emergency telephone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Acute toxicity (oral) Category 4	H302	Harmful if swallowed
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage
Full text of H statements : see section 16		

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger

Hazard statements (GHS US) : H302 - Harmful if swallowed
H315 - Causes skin irritation
H318 - Causes serious eye damage

Precautionary statements (GHS US) : P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.
P302+P352 - If on skin: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a poison center or doctor.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P330 - Rinse mouth.

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P332+P313 - If skin irritation occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Substituted imidazole*	CAS-No.: Trade Secret	10 – 30	Acute Tox. 3 (Oral), H301 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a poison center/doctor/physician if you feel unwell.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion : Rinse mouth. Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Irritation.
Symptoms/effects after eye contact : Serious damage to eyes.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

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according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

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8.3. Individual protection measures/Personal protective equipment

Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: brown
Odor	: Mild odor
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

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according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Harmful if swallowed.
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

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ATE US (oral)	605.939 mg/kg body weight
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Substituted imidazole

ATE US (oral)	100 mg/kg body weight
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Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye damage.
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified

Substituted imidazole

STOT-single exposure	May cause respiratory irritation.
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STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Viscosity, kinematic : No data available
Symptoms/effects after skin contact : Irritation.
Symptoms/effects after eye contact : Serious damage to eyes.

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable
Proper Shipping Name (TDG) : Not applicable
Proper Shipping Name (IMDG) : Not applicable
Proper Shipping Name (IATA) : Not applicable

14.3. Transport hazard class(es)

DOT
Transport hazard class(es) (DOT) : Not applicable

TDG
Transport hazard class(es) (TDG) : Not applicable

IMDG
Transport hazard class(es) (IMDG) : Not applicable

IATA
Transport hazard class(es) (IATA) : Not applicable

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14.4. Packing group

Packing group (DOT)	: Not applicable
Packing group (TDG)	: Not applicable
Packing group (IMDG)	: Not applicable
Packing group (IATA)	: Not applicable

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Special precautions for user

DOT

No data available

TDG

No data available

IMDG

No data available

IATA

No data available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

15.2. International regulations

CANADA

Substituted imidazole

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

No additional information available

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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Full text of H-phrases	
H301	Toxic if swallowed
H302	Harmful if swallowed
H315	Causes skin irritation
H318	Causes serious eye damage
H335	May cause respiratory irritation

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.